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Section	Date	Page	Change(s)
A20	07/18/23	A20: 12, 16, 20, 24, 28, 36, 40, 44, 48, 52, 56, 60, 64	Incorrect D1 inch dimension for the following: <ul style="list-style-type: none"> • A20: 12 XT(P,K,N)11-11.11 was 0.4375. Should be: 0.4374 • A20: 12 XT(P,K,N)11-11.91 was 0.4688. Should be: 0.4689 • A20: 16 XT(P,K,N)12-12.30 was 0.4844. Should be: 0.4843 • A20: 20 XT(P,K,N)13-13.10 was 0.5156. Should be: 0.5157 • A20: 20 XT(P,K,N)13-13.49 was 0.5313. Should be: 0.5311 • A20: 24 XT(P,K,N)14-14.29 was 0.5625. Should be: 0.5626 • A20: 24 XT(P,K,N)14-14.68 was 0.5781. Should be: 0.5780 • A20: 28 XT(P,K,N)15-15.08 was 0.5938. Should be: 0.5937 • A20: 28 XT(P,K,N)15-15.88 was 0.6250. Should be: 0.6252 • A20: 36 XT(P,K,N)17-17.07 was 0.6719. Should be: 0.6720 • A20: 36 XT(P,K,N)17-17.46 was 0.6875. Should be: 0.6874 • A20: 40 XT(P,K,N)18-18.26 was 0.7188. Should be: 0.7189 • A20: 40 XT(P,K,N)18-18.65 was 0.7344. Should be: 0.7343 • A20: 40 XT(P,K,N)18-19.25 was 0.7580. Should be: 0.7579 • A20: 40 XT(P,K,N)18-19.45 was 0.7656. Should be: 0.7657 • A20: 40 XT(P,K,N)18-19.84 was 0.7813. Should be: 0.7811 • A20: 44 XT(P,K,N)20-20.64 was 0.8125. Should be: 0.8126 • A20: 44 XT(P,K,N)20-21.43 was 0.8438. Should be: 0.8437 • A20: 48 XT(P,K,N)22-22.23 was 0.8750. Should be: 0.8752 • A20: 48 XT(P,K,N)22-23.42 was 0.9219. Should be: 0.9220 • A20: 48 XT(P,K,N)22-23.81 was 0.9375. Should be: 0.9374 • A20: 52 XT(P,K,N)24-24.61 was 0.9688. Should be: 0.9689 • A20: 52 XT(P,K,N)24-25.60 was 1.0080. Should be: 1.0079 • A20: 56 XT(P,K,N)26-26.20 was 1.0313. Should be: 1.0315 • A20: 56 XT(P,K,N)26-26.99 was 1.0625. Should be: 1.0626 • A20: 56 XT(P,K,N)26-27.78 was 1.0938. Should be: 1.0937 • A20: 56 XT(P,K,N)26-28.17 was 1.1090. Should be: 1.1091 • A20: 56 XT(P,K,N)26-28.58 was 1.1250. Should be: 1.1252 • A20: 60 XT(P,K,N)29-30.16 was 1.1875. Should be: 1.1874 • A20: 60 XT(P,K,N)29-30.96 was 1.2188. Should be: 1.2189 • A20: 64 XT(P,K,N)32-32.55 was 1.2813. Should be: 1.2815 • A20: 64 XT(P,K,N)32-33.34 was 1.3125. Should be: 1.3126 • A20: 64 XT(P,K,N)32-34.13 was 1.3438. Should be: 1.3437 • A20: 64 XT(P,K,N)32-34.93 was 1.3750. Should be: 1.3752

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Section	Date	Page	Change(s)
A20	12/05/22	A20: 65	Incorrect 32 series L4, L3, & L1 metric dimensions. <ul style="list-style-type: none"> • 3xD was: (L4) 150.7, (L3) 154.3, (L1) 210.7. • 3xD should be: (L4) 157.9, (L3) 161.5, (L1) 217.9. • 5xD was: (L4) 220.7, (L3) 224.3, (L1) 280.7. • 5xD should be: (L4) 227.8, (L3) 231.3, (L1) 287.8. • 7xD was: (L4) 290.7, (L3) 294.3, (L1) 350.7. • 7xD should be: (L4) 297.6, (L3) 301.2, (L1) 357.6. • 10xD was: (L4) 395.7, (L3) 399.3, (L1) 455.7. • 10xD should be: (L4) 402.8, (L3) 406.4, (L1) 459.3.
A25	07/05/22	A25: 59, 61, 63, 65	Incorrect Copper and Brass S/F SFM (M/min). <ul style="list-style-type: none"> • A25: 59 Brass SFM was: 445. Should be 650. • A25: 59 Copper SFM was: 165. Should be 430. • A25: 61 Copper SFM was: 190. Should be 320. • A25: 63 Brass M/Min was: 135. Should be 200. • A25: 63 Copper M/Min was: 50. Should be 130. • A25: 55 Brass M/Min was: 60. Should be 100.
	05/16/23	A25: 12 - 13, 18 - 21, 30 - 33, 42 - 45, 54 - 57	Incorrect L7 dimensions for drill holders: <ul style="list-style-type: none"> • Z - Imperial was: 2.03". Should be: 2.030. • Z - Metric was: 50 mm. Should be: 50.0 mm. • 0 - Imperial was: 2.03". Should be: 2.030. • 0 - Metric was: 50 mm. Should be: 50.0 mm. • 1 - Imperial no change. • 1 - Metric was: 57.9 mm. Should be: 56.0 mm. • 2 - Imperial no change. • 2 - Metric was: 57.9 mm. Should be: 60.0 mm. • 3 - Imperial no change. • 3 - Metric was: 68.3 mm. Should be: 70.0 mm.
	05/16/23	A25: Entire section	Incorrect imperial diameter ranges. <ul style="list-style-type: none"> • Z was: 0.437" - 0.499". Should be: 0.4370" - 0.4999". • 0 was: 0.500" - 0.694". Should be: 0.5000" - 0.6949". • 1 was: 0.695" - 0.959". Should be: 0.6950" - 0.9599". • 2 was: 0.960" - 1.379". Should be: 0.9600" - 1.3799". • 3 was: 1.380" - 1.882". Should be: 1.3800" - 1.8820".
	06/05/23	A25: 18	Incorrect fractional equivalent for item number TAX1-22.62 <ul style="list-style-type: none"> • Was: 57/34. Should be: 57/64.
	06/05/23	A25: 49	Incorrect D1 inch dimension for TAP3-47.50, TAK3-47.50, TAN3-47.50, TAM3-47.50 <ul style="list-style-type: none"> • Was: 1.8661. Should be: 1.8701.
	06/05/23	A25: 53	Incorrect D1 inch dimension for TAX3-47.50 <ul style="list-style-type: none"> • Was: 1.8661. Should be: 1.8701.
	05/01/24	A25: Entire Section	Incorrect imperial diameter ranges. <ul style="list-style-type: none"> • Z was: 0.4370" - 0.4999". Should be: 0.4369" - 0.4998". • 0 was: 0.5000" - 0.6949". Should be: 0.4999" - 0.6946". • 1 was: 0.6950" - 0.9599". Should be: 0.6947" - 0.9596". • 2 was: 0.9600" - 1.3799". Should be: 0.9597" - 1.3797". • 3 was: 1.3800" - 1.8820". Should be: 1.3798" - 1.8820".

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Section	Date	Page	Change(s)
A30	11/11/22	A30: 122 - 123	Incorrect feed rate for last column (imperial S/F only). <ul style="list-style-type: none"> • Was: 13/32 - 1-7/8". Should be 31/32" - 1-7/8".
	01/20/22	A30: 125	Incorrect Probable Mean Oversize and Probable Hole Oversize numbers for the last two rows in the table (imperial table only). <ul style="list-style-type: none"> • Was: 0.075 mm & 0.075 mm for the "Mean Oversize" column. Should be: 0.003" & 0.003". • Was: 22.30 mm & 24.08 mm for the "Hole Size" column. Should be: 0.8780" & 0.9403".
	06/05/23	A30: 28	Incorrect L1 dimension for 210Z0S-063F & 210Z0S-16FM 210Z0S-63F <ul style="list-style-type: none"> • L1 Was: 3-3/4". Should be 3-43/64". • L3 Was: 1-31/32". Should be 1-57/64". • L4 Was: 1-7/8". Should be 1-51/64". 210Z0S-16FM <ul style="list-style-type: none"> • L1 Was: 95.6 mm. Should be 93.6 mm. • L3 Was: 50.0 mm. Should be 48.0 mm. • L4 Was: 47.6 mm. Should be 45.6 mm.
	06/05/23	A30: 31	Incorrect L1 dimension for 220Z0S-075L <ul style="list-style-type: none"> • L1 Was: 4-13/32". Should be 4-14/32".
	06/05/23	A30: 40	Incorrect L3 dimension for 22000S-002I <ul style="list-style-type: none"> • L3 Was: 3-41/64". Should be 3-15/32".
	06/05/23	A30: 54	Incorrect L3 dimension for 24010S-004I <ul style="list-style-type: none"> • L3 Was: 9-39/64". Should be 9-43/64".
	06/05/23	A30: 68	Incorrect L4 dimension for 25020S-125F & 25025S-125F <ul style="list-style-type: none"> • L4 Was: 13-1-16". Should be 13-1/16". • L4 Was: 13-1-16". Should be 13-1/16".
	06/05/23	A30: 68	Incorrect L2 dimension for 21025S-125F & 21025S-32FM <ul style="list-style-type: none"> • L2 Was: 2-1/4". Should be 3-3/8". • L2 Was: 57.2 mm. Should be 85.7 mm.
	06/05/23	A30: 70	Incorrect L1 dimension for 22020S-004M & 22025S-004M <ul style="list-style-type: none"> • L1 Was: 232.5 mm. Should be 273.8 mm. • L1 Was: 232.5 mm. Should be 281.0 mm.
	06/05/23	A30: 70	Incorrect L4 dimension for 22020S-004M & 22025S-004M <ul style="list-style-type: none"> • L4 Was: 98.4 mm. Should be 114.3 mm. • L4 Was: 98.4 mm. Should be 114.3 mm.
	06/05/23	A30: 70	Incorrect L2 dimension for 22020S-004M & 22025S-004M <ul style="list-style-type: none"> • L2 Was: 69.8 mm. Should be 92.1 mm. • L2 Was: 69.8 mm. Should be 92.1 mm.
	06/05/23	A30: 71	Incorrect L1 dimension for 24025H-004I <ul style="list-style-type: none"> • L1 Was: 15-1/6". Should be 15-1/16".
	06/05/23	A30: 82	Incorrect L1 dimension for 21030S-150F <ul style="list-style-type: none"> • L1 Was: 7-39-64". Should be 7-39/64".
	06/05/23	A30: 84	Incorrect L4 dimension for 27030S-004I <ul style="list-style-type: none"> • L4 Was: 22-1/4". Should be 23-1/4".
	06/05/23	A30: 85	Incorrect L4 dimension for 25030S-125L, 27030S-150L, & 29030S-150L <ul style="list-style-type: none"> • L4 25030S-125L Was: 15-3/16". Should be 15". • L4 27030S-150L Was: 23-7/16". Should be 23-1/4". • L4 29030S-150L Was: 32-7/16". Should be 32-1/4".

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A30	06/05/23	A30: 90	Incorrect L4 dimension for 22040S-150F <ul style="list-style-type: none"> • L4 Was: 7-1/6". Should be 7-1/16". 																																																																																																																																																																																																																																																																																																																				
	07/07/23	A30: 70	Incorrect P2 dimension for 22025S-004M <ul style="list-style-type: none"> • L4 Was: 1/8. Should be 1/4. 																																																																																																																																																																																																																																																																																																																				
	11/02/23	A30: 6	Changed "Notch Point® Cast Iron" to "Cast Iron Notch Point®"																																																																																																																																																																																																																																																																																																																				
	11/02/23	A30: 6	Updated the table to match the image below: <table border="1" data-bbox="727 621 1435 1121"> <thead> <tr> <th rowspan="3">Available Geometry</th> <th colspan="5">Gen2 T-A</th> <th colspan="5">T-A</th> </tr> <tr> <th colspan="2">HSS/Carbide</th> <th colspan="3">HSS</th> <th colspan="3">HSS</th> <th colspan="3">Carbide</th> </tr> <tr> <th>Y-2</th> <th>3-4</th> <th>5-8</th> <th>Y-2</th> <th>3</th> <th>4</th> <th>5-8</th> <th>Y-Z</th> <th>0-Z</th> <th>3</th> </tr> </thead> <tbody> <tr><td>AN</td><td>Aluminum Notch Point®</td><td></td><td></td><td></td><td>X</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td></tr> <tr><td>BT</td><td>BT-A</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>X</td><td>X</td><td>X</td></tr> <tr><td>BR</td><td>Brass</td><td></td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td></tr> <tr><td>CI</td><td>Cast Iron</td><td></td><td>X</td><td></td><td>X</td><td>X</td><td>X</td><td></td><td>X</td><td>X</td><td>X</td></tr> <tr><td>CN</td><td>Cast Iron Notch Point®</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td><td></td><td>X</td><td>X</td><td>X</td></tr> <tr><td>CP</td><td>Cam Point</td><td></td><td></td><td></td><td>X</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td></tr> <tr><td>CR</td><td>Corner Radius</td><td></td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td></tr> <tr><td>FB</td><td>Flat Bottom</td><td></td><td></td><td></td><td>X</td><td>X</td><td>X</td><td></td><td>X</td><td>X</td><td></td></tr> <tr><td>FN</td><td>Flat Bottom (No chip splitters)</td><td></td><td></td><td></td><td>X</td><td>X</td><td>X</td><td></td><td>X</td><td>X</td><td></td></tr> <tr><td>HE</td><td>High Efficiency</td><td>X</td><td>X</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>HI</td><td>High Impact</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td></tr> <tr><td>HR</td><td>High Rake</td><td></td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td></tr> <tr><td>IN</td><td>High Impact Notch Point®</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td><td></td><td>X</td><td>X</td><td>X</td></tr> <tr><td>NC</td><td>No Chip Splitters</td><td></td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td></tr> <tr><td>NP</td><td>Notch Point®</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td><td></td><td>X</td><td>X</td><td>X</td></tr> <tr><td>RN</td><td>High Rake Notch Point®</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td><td></td><td>X</td><td>X</td><td>X</td></tr> <tr><td>SK</td><td>SK2 Corner Clip</td><td></td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td></tr> <tr><td>SP</td><td>90° Spot & Chamfer</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>SW</td><td>90° Spot & Chamfer (With chip splitters)</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>SS</td><td>Structural Steel (150°)</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>TC</td><td>Tiny Chip</td><td></td><td></td><td></td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td></tr> <tr><td>TW</td><td>Thin Wall</td><td></td><td></td><td></td><td>X</td><td>X</td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>WC</td><td>No Corner Clips</td><td></td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td><td>X</td></tr> </tbody> </table>	Available Geometry	Gen2 T-A					T-A					HSS/Carbide		HSS			HSS			Carbide			Y-2	3-4	5-8	Y-2	3	4	5-8	Y-Z	0-Z	3	AN	Aluminum Notch Point®				X				X	X		BT	BT-A								X	X	X	BR	Brass		X	X	X	X	X	X	X	X	X	CI	Cast Iron		X		X	X	X		X	X	X	CN	Cast Iron Notch Point®				X	X			X	X	X	CP	Cam Point				X				X	X		CR	Corner Radius		X	X	X	X	X	X	X	X	X	FB	Flat Bottom				X	X	X		X	X		FN	Flat Bottom (No chip splitters)				X	X	X		X	X		HE	High Efficiency	X	X									HI	High Impact	X	X	X	X	X	X	X	X	X	X	HR	High Rake		X	X	X	X	X	X	X	X	X	IN	High Impact Notch Point®				X	X			X	X	X	NC	No Chip Splitters		X	X	X	X	X	X	X	X	X	NP	Notch Point®				X	X			X	X	X	RN	High Rake Notch Point®				X	X			X	X	X	SK	SK2 Corner Clip		X	X	X	X	X	X	X	X	X	SP	90° Spot & Chamfer				X	X						SW	90° Spot & Chamfer (With chip splitters)				X	X						SS	Structural Steel (150°)				X	X						TC	Tiny Chip				X	X	X	X	X	X	X	TW	Thin Wall				X	X						WC	No Corner Clips		X	X	X	X	X	X	X	X	X
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RN	High Rake Notch Point®				X	X			X	X	X																																																																																																																																																																																																																																																																																																												
SK	SK2 Corner Clip		X	X	X	X	X	X	X	X	X																																																																																																																																																																																																																																																																																																												
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	11/02/23	A30: 11	Added "ER = ER Collet" to box #6 on the nomenclature page																																																																																																																																																																																																																																																																																																																				
	11/02/23	A30: 77	Added CN, IN, NP, and RN to footer																																																																																																																																																																																																																																																																																																																				
	11/02/23	A30 80-81	Removed AN from Footer																																																																																																																																																																																																																																																																																																																				
	11/02/23	A30: 94-95	Removed CI from footer																																																																																																																																																																																																																																																																																																																				
	11/02/23	A30: 125	In the formula box for #4 & #5: "bar" should be "kPa"																																																																																																																																																																																																																																																																																																																				
	11/15/23	A30: 29, 39, 69	Standard Plus holder item numbers needed deep hole drilling warning																																																																																																																																																																																																																																																																																																																				

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Section	Date	Page	Change(s)
A40	09/20/23	A40: 13, 17, 21, 25, 29, 33	Incorrect length for the following item numbers: <ul style="list-style-type: none"> • A40: 13 #22821-0050 <i>Was: short. Should be standard.</i> • A40: 17 #22831-0050 <i>Was: short. Should be standard.</i> • A40: 21 #22841-0050 <i>Was: short. Should be standard.</i> • A40: 25 #22851-0050 <i>Was: short. Should be standard.</i> • A40: 29 #22861-0050 <i>Was: short. Should be standard.</i> • A40: 33 #22880-0050 <i>Was: short. Should be standard.</i>
	04/01/24	A40: 3, 5, 13, 17, 21, 25, 29, 33	<i>Removed HP/Universal NMTB50 shanks (product now obsolete).</i>
A50	09/08/22	A50: 10	Incorrect metric dimension for IC insert size 1/2". <ul style="list-style-type: none"> • <i>Was: 9.53. Should be 12.70.</i>
	01/06/24	A50:10, 12, 14	Incorrect pilot screws listed for the following item numbers: <ul style="list-style-type: none"> • A50: 10 #V4401D-44 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 10 #V4401D-0124 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 10 #V4401D-45 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 10 #V4401D-0125 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 10 #V4401D-0126 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 10 #V4401D-0127 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 10 #V4401D-47 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 10 #V4401D-0128 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 12 #V5101D-54 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 12 #V5101D-0205 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 12 #V5101D-55 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 12 #V5101D-0206 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 12 #V5101D-56 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-57 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-0208 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-0209 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-58 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-0210 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-59 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-0211 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-60 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i> • A50: 14 #V5701D-0212 <i>Was: 7375-IP9-1. Should be 739-IP9-1.</i>
A55	09/20/23	A55: 27	Last two item numbers in the table needed to be swapped.
A60	09/08/22	A60: 28	Incorrect heading for material constants dimension. <ul style="list-style-type: none"> • <i>Was: kPa (lbs/in²). Should be Km (lbs/in²).</i>
	09/08/22	A60: 29	Incorrect heading for material constants dimension. <ul style="list-style-type: none"> • <i>Was: kPa (lbs/in²). Should be Km (kPa).</i>
A70	09/08/22	A70: 17	Incorrect heading for material constants dimension. <ul style="list-style-type: none"> • <i>Was: kPa (lbs/in²). Should be Km (lbs/in²).</i>
	09/08/22	A70: 19	Incorrect heading for material constants dimension. <ul style="list-style-type: none"> • <i>Was: kPa (lbs/in²). Should be Km (kPa).</i>
	12/01/23	A70:	Incorrect shank size in Nomenclature table box #3. <ul style="list-style-type: none"> • <i>Was: SS2.5= 2-1/2 Ø. Should be SS2.0= 2 Ø.</i>

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Section	Date	Page	Change(s)
A91	07/18/23	A91: 8, 9, 11, 13, 14, 16, 17, 18	Incorrect D1 inch dimension for the following: <ul style="list-style-type: none"> • A91: 8 XTST14-14.29 was 0.5625. Should be: 0.5626 • A91: 9 XTST15-15.88 was 0.6250. Should be: 0.6252 • A91: 11 XTST17-17.46 was 0.6875. Should be: 0.6874 • A91: 13 XTST20-20.64 was 0.8125. Should be: 0.8126 • A91: 13 XTST20-21.82 was 0.8594. Should be: 0.8591 • A91: 14 XTST22-22.23 was 0.8750. Should be: 0.8752 • A91: 14 XTST22-23.81 was 0.9375. Should be: 0.9374 • A91: 16 XTST26-26.99 was 1.0625. Should be: 1.0626 • A91: 16 XTST26-28.58 was 1.1250. Should be: 1.1252 • A91: 17 XTST29-30.16 was 1.1875. Should be: 1.1874 • A91: 18 XTST32-33.34 was 1.3125. Should be: 1.3126 • A91: 18 XTST32-34.93 was 1.3750. Should be: 1.3752
A92	9/08/22	A92: 36	Incorrect grades listed in grade column. <ul style="list-style-type: none"> • Was: K35, P40, K20, & K10. Should be C1, C5, C2, & C3.
	01/20/23	A92: 7, 9, 11	Incorrect Insert screw item number for inserts J1926-08 <ul style="list-style-type: none"> • Was: 72556-IP9-1. Should be 7375-IP9-1.
C	12/30/22	C: 11, 21, 29	Rename title of box 1. on the product nomenclature pages. <ul style="list-style-type: none"> • Was: C: 11 - "Shank Measure", "Blank = Metric" "I = Inch" C: 21 - "Units of Measure", "Blank = Metric diameter" "I = Inch diameter" (C: 29 - "Cutting Ring", "Blank = Metric diameter" "I = inch diameter" • Should be: "Diameter Unit of Measure" with the options of "Blank = metric diameter (mm)" and "I = imperial diameter (in)"
	12/30/22	C: 29	Removed the dash between the "I" box and "2ANC-ST" box. Dash is not needed in item number.
	03/08/23	C: 30-31	Incorrect callout for Alcrona column. <ul style="list-style-type: none"> • Was: "2TLK-KK" & "2ALK-SK". Should be: "2TLK-KT" & "2ALK-ST".
	03/30/23	C: 46	Incorrect D3 dimension for 4355-MC-040 <ul style="list-style-type: none"> • Was: 203. Should be: 20.3
C	11/02/23	C: 12	<ul style="list-style-type: none"> • Changed the example item number on the bottom of the page from 7400-KNF-50000 to 17400-KNG-2000 • Added note under the "I" in the example item number to state "Imperial Diameter" • Changed the "F" lead in note to "G lead in" (in the bullet point and under the example item number) • Changed the diameter bullet point from 1.9686" to 2.0000" • Added a bullet point under the diameter "H7 tolerance +0/ +0.0012" for 2.0000" diameter)
	11/02/23	C: 13	<ul style="list-style-type: none"> • Removed the "H7" tolerance text from box #5 • Changed the example item number from 7400-KNF-5000 to 7400-KNG-5000 • Changed the lead in note in both the bullet point and under the example item number from "F" to "G" • Changed 1.9686" diameter to 50.000 mm diameter in last bullet point
	11/02/23	C: 20	Updated the work day lead time: <ul style="list-style-type: none"> • Was: 20 - 25 days. Now: 15-25 days (quantity dependent).

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Section	Date	Page	Change(s)
C	04/01/24	Entire Section	Added Hardcut, R Coating, and T Coating options to catalog.
	04/02/24	C: 50	Added in missing D3 column. Dimensions listed by item number below: <ul style="list-style-type: none"> • 4305-MC-010 is 11.2 • 4305-MC-020 is 11.2 • 4305-MC-030 is 15.1 • 4305-MC-035 is 15.1 • 4305-MC-040 is 20.3 • 4305-MC-045 is 20.3 • 4305-MC-050 is 24.1 • 4305-MC-060 is 27.9 • 4305-MC-070 is 27.9 • 4305-MC-075 is 27.9 • 4305-MC-080 is 37.1 • 4305-MC-085 is 37.1 • 4305-MC-090 is 37.1 • 4305-MC-100 is 53.1 • 4305-MC-110 is 53.1
E	12/05/22	E: 39, 41, 49	Incorrect drawings listed under UNJ & BSPP thread forms. <ul style="list-style-type: none"> • Switched to the correct drawings. (UNJ was showing UN drawing & BSPP was showing BSPT drawing.
	1/05/24	E: 47	<ul style="list-style-type: none"> • Remove TN150K-UN24E from catalog. This item does not exist.
X	06/19/23	X: 19	Incorrect sub-heading for first row, third tool in <ul style="list-style-type: none"> • Was: GEN3SYS® XT Back Chamfer Insert with i-Form inserts. Shuld be: GEN3SYS® XT Back Chamfer Insert with ISO inserts