

Product	Diameter Range (inch / mm)												Length to Diameter Ratio	Machining Application					Material						Section
	0 - 0.5 — 0 - 12.7	0.5 - 1 — 12.7 - 25.4	1 - 1.5 — 25.4 - 38.1	1.5 - 2 — 38.1 - 50.8	2 - 2.5 — 50.8 - 63.5	2.5 - 3 — 63.5 - 76.2	3 - 3.5 — 76.2 - 88.9	3.5 - 4 — 88.9 - 101.6	4 - 4.5 — 101.6 - 114.3	4.5 - 5 — 114.3 - 127	5 - 5.5 — 127 - 139.7	5.5 - 6 + — 139.7 - 152.4 +		General Purpose	High Penetration	Deep Hole	Large Diameter	Industry Specific	P	S	M	H	K	N	
GEN3SYS® XT Pro 		0.4331" - 1.3780" (11.00 mm - 35.00mm)											3xD, 5xD, 7xD, 10xD, 12xD	●	●	●			●		●		●		A20
GEN3SYS® XT 		0.4331" - 1.3780" (11.00 mm - 35.00mm)											STUB, 3xD, 5xD, 7xD	●	●				●	◐	●	○	●	●	A20
T-A Pro® 		0.3739" - 1.8820" (9.50 mm - 47.80 mm)											STUB, 3xD, 5xD, 7xD, 10xD, 12xD, 15xD	○	●	●	○		●	●		●	●	A25	
GEN2 T-A® 		0.3739" - 4.5000" (9.50 mm - 114.30 mm)											1xD to 28xD	●	○	●	●		◐	◐		◐	◐	A30	
T-A® 		0.3739" - 4.5000" (9.50 mm - 114.30 mm)											1xD to 28xD	●	○	●	●		◐	◐		◐	◐	A30	
High Performance 			0.9688" - 5.0000" (24.60 mm - 127.00 mm)										●			◐	●		◐	○		○	◐	A40	
Universal 			0.9688" - 8.5000" (24.60 mm - 215.90 mm)										●			◐	●		○	○		○	○	A40	
APX™ Drill 			1.2290" - 4.0000" (33.00 mm - 101.60 mm)										3xD, 5xD, 8xD, 10xD	◐		●	●		●	○		●	◐	A50	
4TEX® Drill 		0.4720" - 1.8500" (12.00 mm - 47.00 mm)											2xD, 3xD, 4xD	●	◐				●	●	◐	●	◐	A55	
Revolution Drill® 				1.8750" - 4.0000" (47.60 mm - 101.60 mm)									1xD, 2.2xD, 2.5xD, 3.5xD, 4.5xD,	○	◐		●		●	○	●	◐	A60		
Opening Drill® 				2.0000" - 5.6200" (50.80 mm - 142.80 mm)									○	◐		●		●		○	●	◐	A70		
Structural Steel: GEN3SYS® XT Pro 		0.4331" - 1.3780" (11.00 mm - 35.00 mm)											1.5 xD, 3xD, 5xD, 7xD		○	◐		●	●					A91	
Structural Steel: T-A® 		0.5110" - 1.8820" (12.98 mm - 47.80 mm)											2xD, 4xD, 5xD, 6xD	○				●	●					A91	
AccuPort 432® 		0.3860" - 2.4210" (9.80 mm - 61.50 mm)																●	●	○		●	◐	A92	
BT-A Drill 		0.5100" - 1.8820" (12.95 mm - 47.80 mm)														◐	●		●	○		●	◐	A93	

► Any product line with a black arrow indicates that larger non-standard diameters can be ordered by contacting Application Engineering:

● Best ● Better ○ Good