

Nominal Ø	ACME		
	Pitch (TPI)	Min (inch)	Max (inch)
1/4	16	.1875	.1925
5/16	14	.2411	.2461
3/8	12	.2917	.2967
7/16	12	.3542	.3592
1/2	10	.4000	.4050
5/8	8	.5000	.5062
3/4	6	.5833	.5916
7/8	6	.7083	.7166
1	5	.8000	.8100
1-1/8	5	.9250	.9350
1-1/4	5	1.0500	1.0600
1-3/8	4	1.1250	1.1375
1-1/2	4	1.2500	1.2625
1-3/4	4	1.5000	1.5125
2	4	1.7500	1.7625
2-1/4	3	1.9167	1.9334
2-1/2	3	2.1667	2.1834
2-3/4	3	2.4167	2.4334
3	2	2.5000	2.5250
3-1/2	2	3.0000	3.0250
4	2	3.5000	3.5250
4-1/2	2	4.0000	4.0250
5	2	4.5000	4.5250