

Ø	UNC		UNF	
	Pitch (TPI)	Drill Size (inch)	Pitch (TPI)	Drill Size (inch)
#0	–	–	80	3/64
#1	64	0.059 (#53)	72	0.059 (#53)
#2	56	0.067 (#51)	64	0.070 (#50)
#3	48	5/64	56	0.081 (#46)
#4	40	0.089 (#43)	48	0.093 (#42)
#5	40	0.099 (#39)	44	0.104 (#37)
#6	32	0.106 (#36)	40	0.113 (#33)
#8	32	0.136 (#29)	36	0.136 (#29)
#10	24	0.149 (#25)	32	0.159 (#21)
#12	24	0.173 (#17)	28	0.180 (#15)
1/4	20	0.201 (#7)	28	0.213 (#3)
5/16	18	0.257 (F)	24	0.272 (I)
3/8	16	5/16	24	0.332 (Q)
7/16	14	0.368 (U)	20	0.386 (W)
1/2	13	27/64	20	29/64
9/16	12	31/64	18	33/64
5/8	11	17/32	18	37/64
3/4	10	21/32	16	11/16
7/8	9	49/64	14	13/16
1	8	7/8	12	15/16
1-1/8	7	63/64	12	1-1/32
1-1/4	7	1-7/64	12	1-11/64
1-3/8	6	1-7/32	12	1-19/64
1-1/2	6	1-11/32	12	1-27/64
1-3/4	5	1-35/64	12	1-43/64
2	4-1/2	1-25/32	12	1-59/64